## **RELIABILITY TEST RESULT**

Product name: S-93C66BD0I-I8TxU

Package type: SNT-8A

No.	Test item	Test Condition	Test Time	r/n	Criterion
1	High-temperature operation	Ta=125 °C, V=Vopr max.	1000 h	0/22	Satisfies the product standard
2	Temperature humidity bias #1	Ta=85 °C, RH=85 %, V=Vopr max.	1000 h	0/22	Satisfies the product standard
3	Pressure cooker bias <sup>#1</sup>	Ta=125 °C, RH=85 %, P=2×10 <sup>5</sup> Pa V = Vopr max.	100 h	0/22	Satisfies the product standard
4	Storage in high temperature	Ta=150 °C	1000 h	0/22	Satisfies the product standard
5	Storage in low temperature	Ta=-65 °C	1000 h	0/22	Satisfies the product standard
6	Write/Erase Cycle	Ta=85 °C, V=Vopr max.	1×10 <sup>6</sup> cycles	0/22	Satisfies the product standard
7	Temperature Cycle (Gas phase) #1	Ta=150 °C ⇔ –65 °C 15 minutes for each	500 cycles	0/22	Satisfies the product standard
8	Resistance to soldering heat-1 (reflow soldering) #2	T=260 °C ,10 s	3 times	0/22	Satisfies the product standard No abnormality by appearances
9	Resistance to soldering heat-2 (Soldering Iron) #2	T=380 °C , 5 s (Soldering iron tip temperature) Object : terminal parts	2 times	0/22	Satisfies the product standard No abnormality by appearances
10	Solderability #3	T=245 °C Solder material : Sn-3.0Ag-0.5Cu	5 s	0/11	Zero cross time should be less than 3 seconds. Solder should be applied at 95% or more of solderability judgment area.
11	Whisker - 1 (Temperature / Humidity Storage)	Ta=30 °C, RH=60%	4000 h	0/6	Whisker should be less than 40µm
12	Whisker - 2 (Temperature Cycling)	Ta=85 °C ⇔ –40 °C	1500 cycles	0/6	Whisker should be less than 45µm
13	Whisker - 3 (High Temperature / Humidity Storage)	Ta=55 °C, RH=85 %	4000 h	0/6	Whisker should be less than 40µm
14	Solder Joint Reliability (shear test) #3	Ta=125 °C ⇔ −40 °C Solder material : Sn-3.0Ag-0.5Cu	2000 cycles	0/22	After temperature cycle test, keep strength for shear stress more than the 50 % of initial mean value.
15	ESD - 1 (Human Body Model)	V=±2000 V, C=100 pF, R=1.5 kΩ Ground : $V_{CC}$ / Vss	5 pulses	0/5	Satisfies the product standard
16	ESD - 2 (Charged Device Model)	V=±500V charged, discharged	1 pulse	0/5	Satisfies the product standard
17	Latch up (Pulsed current injection test)	±100 mA, V =Vopr max.	1 pulse	0/5	No latch up

Remark: Vopr max. =Maximum operation voltage

#1,2,3 : Each test designated # is performed after Pre-Treatment finished. Pre-Treatment consists of High Temperature Storage ,Temperature Humidity

Storage and Soldering Heat. (See the table below.)

Pre Treatment (#1)					
High Temp. Storage	Temperature Humidity Storage	Soldering Heat			
Ta=125 °C t=24 h	Ta=85 °C RH=85 % t=168 h	Reflow 3 times T=260 °C t=10 s			

Pre Treatment (#2)					
High Temp. Storage	Temperature Humidity Storage	Soldering Heat			
Ta=125 °C t=24 h	Ta=85 °C RH=85 % t=168 h	_			

Pre Treatment (#3)					
High Temp. Storage	Temperature Humidity Storage	Soldering Heat			
_	Ta=105 °C RH=100 % t=8 h	-			